

# TWC Series Modular Chillers

## Enclosed Modular Chillers with a Compact Footprint



Cruisair's TWC Compact is a high-performance, cost effective tempering unit. The reverse cycle TWC cools and heats, and is available in an expanded product range of 24,000 (2-ton) to 72,000 (6-ton) BTU/hr capacities. The three new models include 48,000 (4-ton), 60,000 (5-ton), and 72,000 (6-ton) BTU/hr units. Units can be multiplexed for even larger capacities as required.

Each unit includes a chilled water (CW) flow switch, refrigerant high- and low-refrigerant pressure switches, and inlet and outlet CW temperature sensors. The TWC does not include a chilled water modulating flow control, which means air handlers with or without flow controls can be used.\* The brazed platecoil evaporator and coaxial cupronickel seawater condenser allow for superior cooling and heating performance.

On 2- to 3-ton units, an electrical box mounted on top of the chiller houses the control board as well as starting components, and can be mounted remotely up to 6 ft. (1.8 m) away. On 4- to 6-ton units, the electric box is normally contained within the enclosure and does not contribute to height. A remote electric box is available upon request for 4- to 6-ton units.

Two control systems are available. The standard control is our proven Digital Diagnostic Control (DDC) that provides simple, single-stage operation. For multiplexed systems, the Tempered Water Logic Control (TWLC) with LCD screen is available. Depending on the configuration, additional cables, switches, sensors, or a display may be required.

All TWC chillers come with R-410A, the preferred environmentally safe refrigerant used in modern, high-efficiency air conditioning systems.

\*On larger boats we always recommend using flow-controlled air handlers to ensure proper water distribution. A balancing flow control (BFC) is not needed when using TWC chillers.



TWC modular chillers have a compact footprint and feature a fully enclosed design.

### Key Benefits

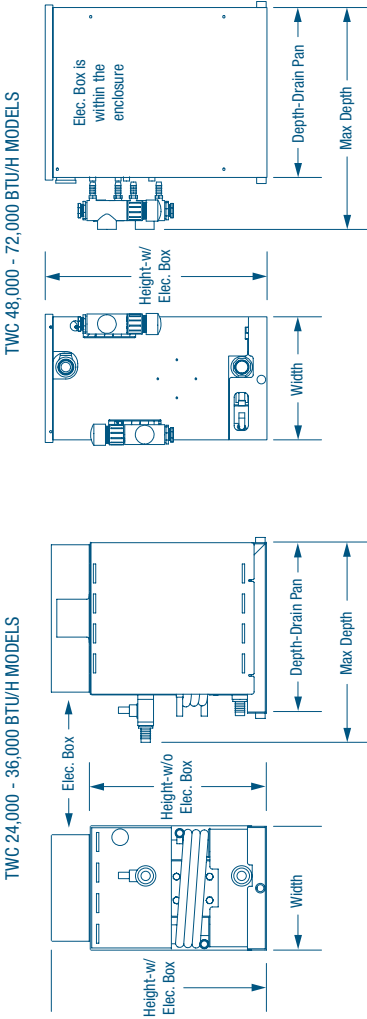
- Compact, enclosed design.
- Reverse-cycle heating.
- High-efficiency rotary or scroll compressors.
- Includes flow switch, high- and low-pressure switches, and inlet and outlet circulated water temperature sensors.
- Large heat exchangers for superior performance in booth cooling and heating.
- Engineered to maximize the performance of R-410A, an environmentally safe refrigerant.
- Electrical box can be mounted remotely (TWCV24 and 36 models).

Specifications for TWC Series Modular Chillers

| Model <sup>(1)</sup>                            | TWC24    |          |          | TWC36    |          |          | TWC48    |          |          | TWC60    |          |          | TWC72    |          |          |          |          |          |
|---|----------|----------|----------|----------|----------|----------|----------|----------|----------|----------|----------|----------|----------|----------|----------|----------|----------|----------|
|   | 24000    | 30000    | 36000    | 220      | 230      | 240      | 220      | 230      | 240      | 220      | 230      | 240      | 220      | 230      | 240      | 220      | 230      | 240      |
| Capacity (BTU/h)                                | 24000    | 30000    | 36000    | 380      | 460      | 507      | 380      | 460      | 507      | 380      | 460      | 380      | 460      | 507      | 380      | 460      | 507      | 380      |
| Voltage (V) <sup>(2)</sup>                      | 220      | 230      | 240      | 50/1     | 50/1     | 60/3     | 60/1     | 60/1     | 60/3     | 60/1     | 60/1     | 50/1     | 50/1     | 60/3     | 60/1     | 60/1     | 60/3     | 60/1     |
| Cycle Hz/Phase (Ph)                             | 50/1     | 60/1     | 60/3     | 9.1      | 10.3     | 7.2      | 12       | 9.6      | 8.3      | 3.9      | 5.1      | 13.8     | 14.7     | 11.3     | 5.2      | 5.8      | 8.3      | 19.7     |
| Full Load Amps (ELA) Cool (A)                   | 9.5      | 3.5      | 4.6      | 13.3     | 12       | 9.1      | 15.7     | 12.7     | 10.9     | 5        | 6.6      | 20.2     | 21.4     | 14       | 6.6      | 7.6      | 10.8     | 29.3     |
| Full Load Amps (ELA) Heat (A)                   | 11.8     | 4.6      | 4.6      | 13.3     | 12       | 9.1      | 15.7     | 12.7     | 10.9     | 5        | 6.6      | 20.2     | 21.4     | 14       | 6.6      | 7.6      | 10.8     | 29.3     |
| Locked Rotor Amps (LRA) (A)                     | 63       | 45       | 96.7     | 63       | 73       | 105      | 63       | 73       | 105      | 63       | 73       | 105      | 130      | 120      | 150      | 145      | 130      | 145      |
| Max. Circuit Breaker (A)                        | 40       | 20       | 60       | 45       | 35       | 77       | 45       | 50       | 20       | 27       | 85       | 90       | 58       | 30       | 33       | 42       | 33       | 42       |
| Min. Circuit Ampacity (A)                       | 28       | 13       | 34       | 28       | 21       | 43       | 28       | 27       | 13       | 15       | 48       | 50       | 33       | 17       | 19       | 24       | 19       | 24       |
| Refrigerant Type                                | R410A    | R410A    | R410A    | R410A    | R410A    | R410A    | R410A    | R410A    | R410A    | R410A    | R410A    | R410A    | R410A    | R410A    | R410A    | R410A    | R410A    | R410A    |
| Height-Without Elec. Box (in/mm) <sup>(3)</sup> | 18.6/473 | 18.6/473 | 18.6/473 | 18.6/473 | 18.6/473 | 18.6/473 | 23.4/595 | 23.4/595 | 23.4/595 | 23.4/595 | 23.4/595 | 23.4/595 | 23.4/595 | 23.4/595 | 23.4/595 | 23.4/595 | 23.4/595 | 23.4/595 |
| Height-With Elec. Box (in/mm) <sup>(3)</sup>    | 22.6/575 | 22.6/575 | 22.6/575 | 22.6/575 | 22.6/575 | 22.6/575 | 22.6/575 | 22.6/575 | 22.6/575 | 22.6/575 | 22.6/575 | 22.6/575 | 22.6/575 | 22.6/575 | 22.6/575 | 22.6/575 | 22.6/575 | 22.6/575 |
| Max. Width (in/mm) <sup>(3)</sup>               | 13/331   | 13/331   | 13/331   | 13/331   | 13/331   | 13/331   | 13/331   | 13/331   | 13/331   | 13/331   | 13/331   | 13/331   | 13/331   | 13/331   | 13/331   | 13/331   | 13/331   | 13/331   |
| Depth-Drain Pan (in/mm) <sup>(3)</sup>          | 18.8/478 | 18.8/478 | 18.8/478 | 18.8/478 | 18.8/478 | 18.8/478 | 18.8/478 | 18.8/478 | 18.8/478 | 18.8/478 | 18.8/478 | 18.8/478 | 18.8/478 | 18.8/478 | 18.8/478 | 18.8/478 | 18.8/478 | 18.8/478 |
| Max. Depth (in/mm) <sup>(3)</sup>               | 19.4/493 | 19.4/493 | 19.4/493 | 19.4/493 | 19.4/493 | 19.4/493 | 19.4/493 | 19.4/493 | 19.4/493 | 19.4/493 | 19.4/493 | 19.4/493 | 19.4/493 | 19.4/493 | 19.4/493 | 19.4/493 | 19.4/493 | 19.4/493 |
| Seawater Inlet Connection (in/mm)               | 1/16     | 1/16     | 1/16     | 1/16     | 1/16     | 1/16     | 1/16     | 1/16     | 1/16     | 1/16     | 1/16     | 1/16     | 1/16     | 1/16     | 1/16     | 1/16     | 1/16     | 1/16     |
| Chilled Water Connection Type                   | HB       | HB       | HB       | HB       | HB       | HB       | HB       | FPT      | FPT      | FPT      | FPT      | FPT      | FPT      | FPT      | FPT      | FPT      | FPT      | FPT      |

<sup>1</sup> Add a °C for 230V/60Hz/1-Ph, °C for 220-250V/50Hz/1-Ph, °C for 230V/60Hz/3-Ph, °C for 460V/60Hz/3-Ph, °C for 380V/50Hz/3-Ph, or °C for 380V/50Hz/3-Ph. For example, TWC24DC = 230V/60Hz/3-Ph unit.  
<sup>2</sup> For information about voltages not shown in this sheet, please contact Dometic Marine sales at 954-973-2477.  
<sup>3</sup> All dimensions ± 0.30 in. (8 mm).

Dimensions



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 For all other areas visit our website to find your nearest distributor.

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Specifications and availability subject to change without notice.

Dealer

